

PRIMARY APPLICATIONS

ASSEMBLY KITTING STAGING TRANSFER Flexible build-line conveyance Collection of parts for assembly Lineside delivery of components Loading dock to warehouse



AUTONOMOUS GUIDED VEHICLES (AGVS)

High capacity with unmatched maneuverability, the TD5000 is ideal for dependable transport of large and bulky loads

KEY FEATURES

1

INDUSTRIAL-GRADE CONSTRUCTION

Reinforced and welded steel structure provides strength and stability for heavy duty drive and steering units

2

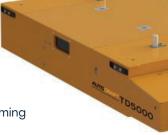
NATURAL FEATURE NAVIGATION

BlueBotics[™] technology package for best-in-class navigation in complex plant environments



SAFETY-RATED PERFORMANCE

Equipped with safety-rated scanners and zone programming to avoid collisions while minimizing false positives





INDUSTRY-STANDARD COMPONENTS

Powered by Allen-Bradley PLC, Proface HMI, and Keyence laser scanner that are familiar to every plant team

ATTACHMENTS

ROBOTS



Top-deck and companion frame mounted options

FRAMES



Standard and custom designed load frames for application-specific payloads

TRUNNIONS



Rotate product 360 degrees for operator access and ergonomics

CONVEYORS



Power-rollers to interface with facility conveyer systems

LIFTS



Scissor lifts to pick up, drop off, and elevate product to ergonomic work heights

TECHNICAL SPECIFICATIONS

SIZE AND WEIGHT	DIMENSIONS	77.90 x 48.00 x 11.88 in. (1,978.6 x 914.4 x 301.6 mm)
	MASS	1,400 lbs (635 kg)
SPEED AND PERFORMANCE	MAXIMUM SPEED	150 feet per minute (0.76 m/s)
	MAXIMUM ACCELERATION	30 in/s² (0.76 m/s²)
	MAXIMUM DECELERATION	-30 in/s² (0.76 m/s²)
	MINIMUM TURN RADIUS	0 inches / 360 Degree
	POSITIONAL ACCURACY	+/- 0.5 inches (13 mm)
	ON-DECK LOAD CAPACITY	3,500 lbs (1588 kg)
	TOWING LOAD CAPACITY	5,000 lbs (2268 kg)
POWER AND CHARGING	DRIVE VOLTAGE	24 VDC
	DRIVE POWER	1,400W - Dual independent 700W drive wheels
	BATTERY CAPACITY	124 Ah (4 x 62 Ah batteries in series parallel)
	PLUG-IN CHARGING	40 A on-board standard
	AUTOMATIC CHARGING	40 A standard (higher available)
CONTROL AND COMMUNICATION	CONTROL HARDWARE	Microprocessor (MPU) or Allen-Bradley CompactLogix
	USER INPUT INTERFACE	Proface HMI, program port, control pendant
	COMMUNICATION	Radio (900 MHz or 2.4 GHz), WiFi (5 GHz), UWB
	AUDIO / VISUAL	Programmable sound module, LED indicator light
	TRAFFIC CONTROL	Cart-to-Cart RF and/or Master Control Panel (MCP)
	CONFIGURABLE I/O	12in/8out (MPU), 6in/8out (PLC), expandable
	PLANT DATA / LLOT CONNECTIVITY	Compatible with Ignition, FactoryTalk, and ThingWorx
ENVIRONMENTAL REQUIREMENTS	TEMPERATURE RANGE	45 to 95 F (7 to 35 C)
	HUMIDITY RANGE	25% to 95%, non-condensing
	FLOOR VERTICAL CRACKS/GAPS	0.25 in. (6 mm) max.
	FLOOR HORIZONTAL CRACKS/GAPS	0.25 in. (6 mm) max.
	FLOOR FLATNESS	1.5 degree and 1/2 in. within 5 ft.
	FLOOR FRICTION	0.6 static coefficient min., no loose debris
	FLOOR CONDUCTIVITY	Static Dissipative, <5 x $^{7}10~\Omega$

